

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
11 July 2002 (11.07.2002)

PCT

(10) International Publication Number
WO 02/054506 A2

- (51) International Patent Classification⁷: **H01M**
- (21) International Application Number: **PCT/US02/00140**
- (22) International Filing Date: **3 January 2002 (03.01.2002)**
- (25) Filing Language: **English**
- (26) Publication Language: **English**
- (30) Priority Data:
09/752,551 **3 January 2001 (03.01.2001)** **US**
- (71) Applicant (for all designated States except US): **MORE ENERGY LTD. [IL/IL]; 14 Shabazi St., 56101 Yehud (IL).**
- (72) Inventor (for TJ only): **FRIEDMAN, Mark, M. [US/IL]; 1 Alharizi St., 43406 Raanana (IL).**
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): **FINKELSHTAIN, Gennady [IL/IL]; Hai St., 7808 Givat Ada (IL). KASTMAN, Yuri [IL/IL]; 7/8 Shekster St., 38495 Hadera (IL). FILANOVSKY, Boris [IL/IL]; 33/5 Kashni St., 98306 Jerusalem (IL).**
- (74) Common Representative: **FRIEDMAN, Mark, M.; c/o Discovery Dispatch, 90003 Florin Way, Upper Marlboro, MD 20772 (US).**
- (81) Designated States (national): **AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.**
- (84) Designated States (regional): **ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).**
- Published:**
— *without international search report and to be republished upon receipt of that report*
- For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.*



WO 02/054506 A2

(54) Title: **LIQUID FUEL COMPOSITIONS FOR ELECTROCHEMICAL FUEL CELLS**

(57) Abstract: A new fuel composition useful for catalytic fuel cells is made up of at least two components. The primary fuel component is a surface active compound, such as methanol, that is a source of and acts to prevent unwanted decomposition of the auxiliary fuel. The auxiliary fuel is a hydrogen-containing inorganic compound with a high reduction potential, such as NaBH₄, which acts as a highly reactive source of energy and serves to catalyze the catalytic oxidation of the primary fuel.

BEST AVAILABLE COPY

WO 02/054506

PCT/US02/00140

LIQUID FUEL COMPOSITIONS FOR ELECTROCHEMICAL FUEL CELLS

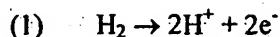
FIELD AND BACKGROUND OF THE INVENTION

The present invention relates to liquid fuel compositions for use in electrochemical fuel cells, a method of producing electricity with the fuel compositions, and a fuel cell using the fuel compositions to generate electricity.

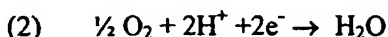
A fuel cell is a device that converts the energy of a chemical reaction into electricity. Amongst the advantages that fuel cells have over other sources of electrical energy are high efficiency and environmental friendliness. Although fuel cells are increasingly gaining acceptance as electrical power sources, there are technical difficulties that prevent the widespread use of fuel cells in many applications.

A fuel cell produces electricity by bringing a fuel and an oxidant in contact with a catalytic anode and a catalytic cathode, respectively. When in contact with the anode, the fuel is catalytically oxidized on the catalyst, producing electrons and protons. The electrons travel from the anode to the cathode through an electrical circuit connected between the electrodes. The protons pass through an electrolyte with which both the anode and the cathode are in contact. Simultaneously, the oxidant is catalytically reduced at the cathode, consuming the electrons and the protons generated at the anode.

A common type of fuel cell uses hydrogen as a fuel and oxygen as an oxidant. Specifically, hydrogen is oxidized at the anode, releasing protons and electrons as shown in equation 1:



The protons pass through an electrolyte towards the cathode. The electrons travel from the anode, through an electrical load to the cathode. At the cathode, the oxygen is reduced, combining with electrons and protons produced from the hydrogen to form water as shown in equation 2:



WO 02/054506

PCT/US02/00140

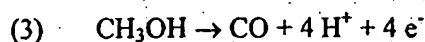
2

Although fuel cells using hydrogen as a fuel are simple, clean and efficient the extreme flammability and the bulky high-pressure tanks necessary for storage and transport of hydrogen mean that hydrogen powered fuel cells are inappropriate for many applications.

In general, the storage, handling and transport of liquids is simpler than of gases. Thus liquid fuels have been proposed for use in fuel cells. Methods have been developed for converting liquid fuels such as methanol into hydrogen, *in situ*. These methods are not simple, requiring a fuel pre-processing stage and a complex fuel regulation system.

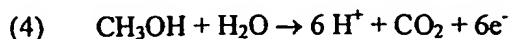
Fuel cells that directly oxidize liquid fuels are the solution for this problem. Since the fuel is directly fed into the fuel cell, direct liquid-feed fuel cells are generally simple. Most commonly, methanol has been used as the fuel in these types of cells, as it is cheap, available from diverse sources and has a high specific energy (5025 Wh/kg).

In direct-feed methanol fuel cells, the methanol is catalytically oxidized at the anode producing electrons, protons and carbon monoxide, equation 3:



Carbon monoxide tightly binds to the catalytic sites on the anode. The number of available sites for further oxidation is reduced, reducing power output. One solution is to use anode catalysts which are less susceptible to CO adsorption, such as platinum / ruthenium alloys.

Another solution has been to introduce the fuel into the cell as an "anolyte", a mixture of methanol with an aqueous liquid electrolyte. The methanol reacts with water at the anode to produce carbon dioxide and hydrogen ions, equation 4:



In fuel cells that use anolytes, the composition of the anolyte is an important design consideration. The anolyte must have both a high electrical conductivity and

WO 02/054506

PCT/US02/00140

3

high ionic mobility at the optimal fuel concentration. Acidic anolytes are most commonly used. Unfortunately, acidic anolytes are most efficient at relatively high temperatures, temperatures at which the acidity of the anolyte can passivate or destroy the anode. Anolytes with a pH close to 7 are anode-friendly, but have an electrical conductivity that is too low for efficient electricity generation. Consequently, most prior art direct methanol fuel cells use solid polymer electrolyte (SPE) membranes.

In a cell using SPE membrane, the cathode is exposed to oxygen in the air and is separated from the anode by a proton exchange membrane that acts both as an electrolyte and as a physical barrier preventing leakage from the anode compartment wherein the liquid anolyte is contained. One membrane commonly used as a fuel cell solid electrolyte is a perfluorocarbon material sold by E. I. DuPont de Nemours of Wilmington DE under the trademark "Nafion." Fuel cells using SPE membranes have a higher power density and longer operating lifetimes compared to other anolyte based cells. One disadvantage SPE membrane fuel cells have arises from the tendency of methanol to diffuse through the membrane. As a result, much methanol is not utilized for generation of electricity but is lost through evaporation. In addition, if the methanol comes in contact with the cathode, a "short-circuit" occurs as the methanol is oxidized directly on the cathode, generating heat instead of electricity. Further, depending upon the nature of the cathode catalyst and of the oxidant, catalyst poisoning or cathode sintering often occurs.

The diffusion problem is overcome by using anolytes with a low (up to 5%) methanol content. At such low concentrations, electrical output becomes limited by the methanol diffusion rate. Further, fuel cell efficiency is reduced when measured in terms of electrical output as a function of volume of fuel consumed and raises issues of fuel transportation, dead weight and waste disposal.

Lastly, despite a high specific energy, methanol is rather unreactive. As a result, the performance of direct-feed liquid methanol fuel cells is limited to about 5 mWcm⁻².

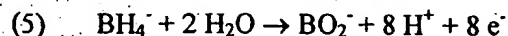
An alternative fuel to consider is one composed of hydrogen-containing inorganic compounds with a high reduction potential such as metal hydrides and hydrazine and its derivatives. Such compounds have a high specific energy and are highly reactive.

WO 02/054506

PCT/US02/00140

4

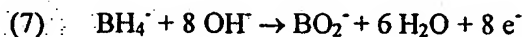
One such compound is NaBH_4 . In water, NaBH_4 dissociates to give BH_4^- . In a neutral solution BH_4^- is oxidized at the anode according to equation 5:



The greatest drawbacks of hydrogen-containing inorganic compounds as fuel is the spontaneous decomposition of these compounds in acidic and neutral solutions, equation 6:



In a basic solution BH_4^- is oxidized at the anode according to equation 7:



Although stable in basic solutions, BH_4^- decomposes on contact with a catalyst, such as found on the anode of a fuel cell, even when the circuit is broken.

There is a need for a liquid fuel composition for fuel cells that can produce high power and is stable in contact with the catalytic anode when the electrochemical circuit is broken.

SUMMARY OF THE INVENTION

The above and other objectives are achieved by the innovative fuel composition provided by the invention. The fuel composition is made up of a combination of a primary fuel and an auxiliary fuel. The primary fuel is a mixture of one or more compounds, of which at least one is a surface active compound, most preferably an alcohol such as methanol. The auxiliary fuel is a mixture of one or more hydrogen-containing inorganic compounds with a high reduction potential such as metal hydrides, hydrazine and hydrazine derivatives.

WO 02/054506

PCT/US02/00140

5

The invention further provides the fuel composition as an "anolyte" where the electrolyte component of the fuel composition has a pH above 7, most preferably an aqueous solution of an alkali metal hydroxide such as KOH.

The invention further provides a fuel cell for the generation of electrical power, made up of an anode, a cathode, and a fuel composition made up of at least one surface active compound and at least one hydrogen-containing inorganic compound with a high reduction potential.

Still further, the invention provides a method of producing electricity through the steps of providing a fuel cell with an anode, a cathode a fuel composition made up of at least active compound and at least one hydrogen-containing inorganic compound with a high reduction potential, bringing the fuel composition in contact with the anode, oxidizing the fuel composition, and obtaining electricity from the fuel cell.

15 BRIEF DESCRIPTION OF THE DRAWINGS

The invention is herein described, by way of example only, with reference to the accompanying drawings, where:

FIG. 1 is an embodiment of the fuel cell of the invention where the fuel composition is supplied as an anolyte;

20 FIG. 2 is an embodiment of the fuel cell of the invention incorporating a solid electrolyte membrane;

FIG. 3a is a graph showing experimental results of current as a function of time generated by a cell as in FIG. 1 using a fuel composition of 20% methanol as an anolyte; and

25 FIG. 3b is a graph showing experimental results of current as a function of time generated by a cell as in FIG. 1 using a fuel composition of 20% methanol and 5% NaBH₄ as an anolyte.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

30 The fuel composition provided by the invention consists of at least two components: a primary fuel and an auxiliary fuel. The primary fuel is composed of a mixture of one or more compounds, of which at least one is a surface active

WO 02/054506

PCT/US02/00140

6

compound, most preferably an alcohol such as methanol. The auxiliary fuel is a mixture of one or more hydrogen-containing inorganic compounds with a high reduction potential such as metal hydrides, hydrazine and hydrazine derivatives.

The purpose of the primary fuel is two-fold, to be a source of electrical energy by undergoing oxidation at the anode and to prevent undesired decomposition of the auxiliary fuel. For the latter function, the primary fuel must have some level of surface activity. As used herein, surface activity is defined as the property of substantially preventing contact between the auxiliary fuel and the catalytic sites of the anode. While not wishing to be held to any theory, it is believed that the primary fuel of the invention probably prevents unwanted spontaneous oxidation of the auxiliary fuel when the electrical circuit is open by two mechanisms. The first mechanism is that effective adsorption of molecules of the primary fuel to the anode catalytic sites sterically obstructs access of the auxiliary fuel to the sites, preventing decomposition. The second mechanism is that the molecules of the primary fuel effectively solvate the auxiliary fuel species. As long as a shell of primary fuel molecules surrounds the auxiliary fuel species, it cannot make contact with the anode catalytic sites and does not decompose.

Once the electrical circuit is closed, oxidation of the adsorbed primary fuel molecules commences. The anode catalytic sites become free for access of other species. At least one primary fuel molecule solvating the auxiliary fuel molecule is likely to be oxidized before the auxiliary fuel species can approach the catalytic sites of the anode to be oxidized.

Many classes of compounds can be countenanced when selecting the primary fuel for the purpose of being a source of energy, most preferably alcohols. Methanol is a prime candidate due to its availability and high specific energy. For the purpose of adsorption onto the anode catalytic sites, bulkier alcohols or other surface-active compounds can be considered as primary fuels. For instance, isopropanol or glycerol are likely more suitable for this purpose than methanol. For the purpose of auxiliary fuel solvation, the ideal primary fuel is dependent on the identity of the auxiliary fuel.

The auxiliary fuel component of the invention is selected from amongst hydrogen-containing inorganic compounds with a high reduction potential. Metal hydrides such as LiAlH_4 , NaBH_4 , LiBH_4 , $(\text{CH}_3)_2\text{NHBH}_3$, NaAlH_4 , B_2H_6 , NaCNBH_3 ,

WO 02/054506

PCT/US02/00140

7

CaH₂, LiH, NaH, KH or sodium bis (2-methoxyethoxy) dihydridaluminate are suitable as the auxiliary fuel. Hydrazine or hydrazine derivatives are also suitable. As described above, hydrogen-containing inorganic compounds with a high reduction potential are good fuels for fuel cells but are plagued by over-reactivity. When these
5 compounds are found in an appropriate solution and prevented from contact with the anode catalytic centers according to the invention, they are stable.

Additionally, the presence of the auxiliary fuel increases the rate of catalytic oxidation of the primary fuel. While not wishing to be held to any theory, it is believed that primary fuel oxidation products such as CO and CO₂ are effectively
10 removed from the anode catalytic sites by the oxidation of the auxiliary fuel.

Thus the combination of the primary fuel and the auxiliary fuel of the invention has a synergistic effect on catalytic oxidation in a fuel cell using a fuel composition of the invention.

It is clear to one skilled in the art that there are a number of factors that
15 influence the exact composition of a fuel composition of the invention. Instead of choosing one compound as the primary fuel, a mixture of compounds is often preferred. Similarly, a mixture of compounds is often preferable to form the auxiliary fuel.

Factors to be considered when formulating a fuel composition according to the
20 invention are solubility, stability, safety and factors that arise from the desired qualities of the generated electrical current. Conceivably, additives that are neither primary nor auxiliary fuel can be added to the fuel composition. Additives that stabilize the fuel composition, directly modify the qualities of the generated electricity, modify the solubility of the components so as to indirectly modify the
25 qualities of the electricity generated or in some other way improve the performance of the fuel composition used in a fuel cell, can be used. Engineering issues also dictate the exact composition of the fuel composition; for example, a fuel composition composed of methanol and NaBH₄ could contain sodium methoxide as a stabilizing agent.

30 In one embodiment of the invention, the fuel composition as described above is supplied as an anolyte, that is, an electrolytic liquid is added in addition to the primary and auxiliary fuel. The preferred electrolytic liquid is a basic aqueous

WO 02/054506

PCT/US02/00140

8

solution, preferably of an alkali metal hydroxide, such as KOH (See, for example, Hirschenhofer, J.H., Stauffer, D.B. and Engleman, R.R. Fuel Cells – A Handbook (revision 3) DOE/METC-94-1006, January 1994). The alkali metal hydroxide concentration in the anolyte is typically between 2 and 12 M. In the art, 6 M KOH has
 5 been shown to be ideal for fuel cell operation at ambient temperatures (see, for example, Appelby, A.J. and Foulkes, F.R., Fuel Cell Handbook, Krieger Publishing, Malabar, Fla. 1993, Chapters 8, 10, 11, 12, 13, 16). The addition of the electrolytic liquid has a positive effect on ion mobility within the anolyte fuel and helps ensure the stability of the auxiliary fuel component of the fuel. When considering the exact
 10 composition of the fuel composition of the invention when supplied as an anolyte, factors such as stability and solubility are taken into account.

The principles and operation of a fuel cell and generation of electricity according to the invention may be better understood with reference to the figures and accompanying description.

15 In Figure 1, a simplified fuel cell 10 typical of the invention is illustrated. Oxidant 12 is oxygen from air and has free contact with cathode 14. Cathode 14 is made using screen-printing methods of 20% platinum on activated carbon on waterproof paper. Cathode 14 is in contact with and acts as a barrier against leakage of electrolyte 16 contained within electrolyte chamber 18. Electrolyte 16 is a 6 M KOH
 20 aqueous solution. Electrolyte chamber 18 is separated from fuel chamber 22 by anode 20. Anode 20 is made using screen-printing methods of 20% platinum and 10% ruthenium on activated carbon on hydrophilic carbon paper. Fuel composition 24, contained within fuel chamber 22, is supplied as an anolyte composed of a combination of a primary fuel, which is surface active compound such as methanol, an
 25 auxiliary fuel, which is a hydrogen-containing inorganic compound with a high reduction potential such as NaBH_4 , and an electrolyte such as a 6 M KOH solution. Electrical circuit 26, made up of load 28 and switch 30, electrically connects anode 20 to the cathode 14.

When switch 30 is open, methanol in fuel chamber 22 is adsorbed onto the
 30 catalytic sites on anode 20, preventing contact between the BH_4^- species in fuel composition 24 and the catalytic sites. The methanol also solvates the BH_4^- species, further isolating the BH_4^- species from the catalytic sites. When switch 30 is closed,

WO 02/054506

PCT/US02/00140

9

the methane molecules at the catalytic sites are oxidized, clearing the sites for contact with and oxidation of more fuel including BH_4^- species. Electrons formed by catalytic oxidation of fuel composition 24 are transported through electrical circuit 26 to cathode 14. Simultaneously, protons formed by catalytic oxidation are transported from anode 14, through electrolyte 16 and to cathode 14. At cathode 14, oxidant 12 is reduced by the action of cathode 14 and the electrons coming through circuit 26, and combines with the protons to form water.

In an additional embodiment, appearing in Figure 2, the fuel composition is used without a liquid electrolyte in fuel cell 40. Oxidant 42 is oxygen from the air and has free contact with membrane electrode assembly 44. Membrane electrode assembly 44 has a layered sandwich structure with two sides. One side is a catalytic cathode layer 46 connected to a solid polymer electrolyte (proton exchange membrane) 48 which transports protons and acts as a barrier preventing passage of other molecular species. Electrolyte layer 48 is connected to an anode layer 50. Anode layer 50 is in contact with fuel composition 52 contained within fuel chamber 54. Fuel composition 52 is composed of a combination of a primary fuel such as methanol, and an auxiliary fuel such as NaBH_4 . Electrical circuit 56, made up of load 58 and switch 60, electrically connects anode layer 50 to cathode layer 46.

When switch 60 is open, methanol from fuel composition 52 is adsorbed onto the catalytic sites on anode layer 50, preventing contact between the BH_4^- species and the catalytic sites. Similarly, the methanol solvates the BH_4^- species, further isolating the BH_4^- species. When switch 60 is closed, the methanol molecules at the catalytic sites are oxidized, clearing the catalytic sites for contact with and oxidation of the all fuel components. Electrons formed by catalytic oxidation are transported through electrical circuit 56 to cathode layer 46. Protons formed by the catalytic oxidation are transported through anode layer 50, through electrolyte layer 48 and to cathode layer 46. At cathode layer 46, oxidant 42 is reduced by the action of catalytic cathode layer 46 and the electrons coming through circuit 56, and combines with the protons to form water.

Many other embodiments of the present invention can be countenanced. Whereas the embodiments above are described using oxygen from air as an oxidant, with the necessary modifications a liquid oxidant can be used, for example, an organic

WO 02/054506

PCT/US02/00140

10

fluid with a high oxygen concentration (see U.S. Pat. No. 5,185,218) or a hydrogen peroxide solution.

Similarly, the choice of catalyst for anode and cathode construction is not limited to those made of precious metals as in the embodiments described above. (See, for example, Fuel Cell Systems, (eds. Blomen, L.J.M.J and Mugerwa, M.N.), Plenum Press, New York, 1993, Chapter 2: pp. 42-52, 63-69, Chapter 3: pp. 88-97, p. 110, Chapters 7, 8, 11)

EXAMPLE 1

A fuel cell, similar to that described in Figure 1 and described in the specification was constructed, wherein both anode and cathode had an area of 4 cm^2 . 6 M KOH was put in the electrolyte chamber and a mixture of 20% methanol and 80% 3 M KOH solution was put in the fuel chamber. Current at $U = 0.5 \text{ V}$ was measured as a function of time. A current of $5 \pm 1 \text{ mA}$ was measured over 60 minutes. The graph of the measured current as a function of time is presented in Figure 3a.

EXAMPLE 2

The current at $U = 0.5 \text{ V}$ was measured as a function of time in a fuel cell as in Example 1, wherein to the methanol / KOH solution 5 weight percent NaBH_4 was added. A current of $240 \pm 5 \text{ mA}$ was measured over 90 minutes. The graph of the measured current as a function of time is presented in Figure 3a.

While the invention has been described with respect to a limited number of embodiments, it will be appreciated that many variations, modifications and other applications of the invention may be made.

WO 02/054506

PCT/US02/00140

11

WHAT IS CLAIMED IS

1. A fuel composition, comprising
 - a) a primary fuel including at least one surface-active compound;
 - and
 - b) an auxiliary fuel including at least one hydrogen-containing inorganic compound with a high reduction potential.
2. The fuel composition of claim 1 wherein said surface-active compound is a compound with an -OH functional group.
3. The fuel composition of claim 2 wherein said surface-active compound includes at least one compound from the group consisting of CH_4O , $\text{C}_2\text{H}_6\text{O}$, $\text{C}_3\text{H}_8\text{O}$, $\text{C}_4\text{H}_{10}\text{O}$, $\text{C}_5\text{H}_{12}\text{O}$, $\text{C}_6\text{H}_{14}\text{O}$, ethylene glycol and glycerine.
4. The fuel composition of claim 1 further comprising at least one additional compound.
5. The fuel composition of claim 1 wherein said auxiliary fuel includes at least one compound from the group consisting of metal hydrides, hydrazine, and hydrazine derivatives.
6. The fuel composition of claim 5 wherein said auxiliary fuel includes at least one compound from the group consisting of LiAlH_4 , NaBH_4 , LiBH_4 , $(\text{CH}_3)_2\text{NHBH}_3$, NaAlH_4 , B_2H_6 , NaCNBH_3 , CaH_2 , LiH , NaH , KH and sodium bis (2-methoxyethoxy) dihydridaluminumate.
7. The fuel composition of claim 1 further comprising an electrolyte with a pH above about 7.
8. The fuel composition of claim 7 wherein said electrolyte is substantially an aqueous solution of an alkali metal hydroxide.

WO 02/054506

PCT/US02/00140

12

9. The fuel composition of claim 8 wherein said alkali metal hydroxide is KOH.
10. The fuel composition of claim 9 wherein said electrolyte has a concentration of
5 KOH between about 3 M and about 12 M.
11. The fuel composition of claim 10 wherein said concentration is substantially 6 M.
- 10 12. The fuel composition of claim 7 comprising between 2 weight percent and 60 weight percent of said primary fuel and between 1 weight percent and saturation of said auxiliary fuel.
13. A fuel cell for the generation of electrical power, comprising
15 a) an anode;
b) a cathode; and
c) a fuel composition including at least one surface active compound and at least one hydrogen-containing inorganic compound with a high reduction potential.
- 20 14. The fuel cell of claim 13 wherein at least one of said surface-active compounds is an alcohol, and wherein at least one of said hydrogen-containing inorganic compound is selected from the group consisting of metal hydrides, hydrazine and hydrazine derivatives.
- 25 15. The fuel cell of claim 14 wherein said hydrogen-containing inorganic compound is selected from the group consisting of LiAlH_4 , NaBH_4 , LiBH_4 , $(\text{CH}_3)_2\text{NHBH}_3$, NaAlH_4 , B_2H_6 , NaCNBH_3 , CaH_2 , LiH , NaH , KH and sodium bis (2-methoxyethoxy) dihydridaluminate.
- 30 16. A method for generating electricity comprising the steps of:
a) providing a fuel cell that includes a cathode and an anode;

WO 02/054506

PCT/US02/00140

13

b) providing a fuel composition including at least one hydrogen-containing inorganic compound with a high reduction potential and at least one surface active compound;

c) providing a circuit connecting said cathode and said anode; and

5 d) contacting said fuel composition with said anode to oxidize said fuel composition.

17. The method of to claim 16 wherein at least one of said surface-active compounds is an alcohol, and wherein at least one of said hydrogen-containing
10 inorganic compound is selected from the group consisting of metal hydrides, hydrazine and hydrazine derivatives.

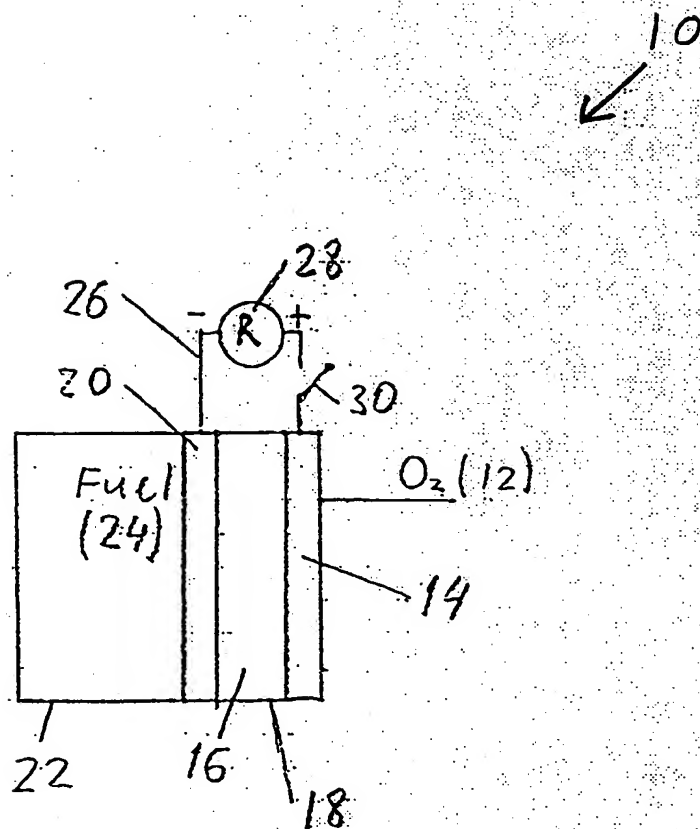
18. The method of claim 17 wherein said hydrogen-containing inorganic compound is selected from the group consisting of LiAlH_4 , NaBH_4 , LiBH_4 ,
15 $(\text{CH}_3)_2\text{NHBH}_3$, NaAlH_4 , B_2H_6 , NaCNBH_3 , CaH_2 , LiH , NaH , KH and sodium bis (2-methoxyethoxy) dihydridaluminate.

WO 02/054506

1/3

PCT/US02/00140

FIGURE 1

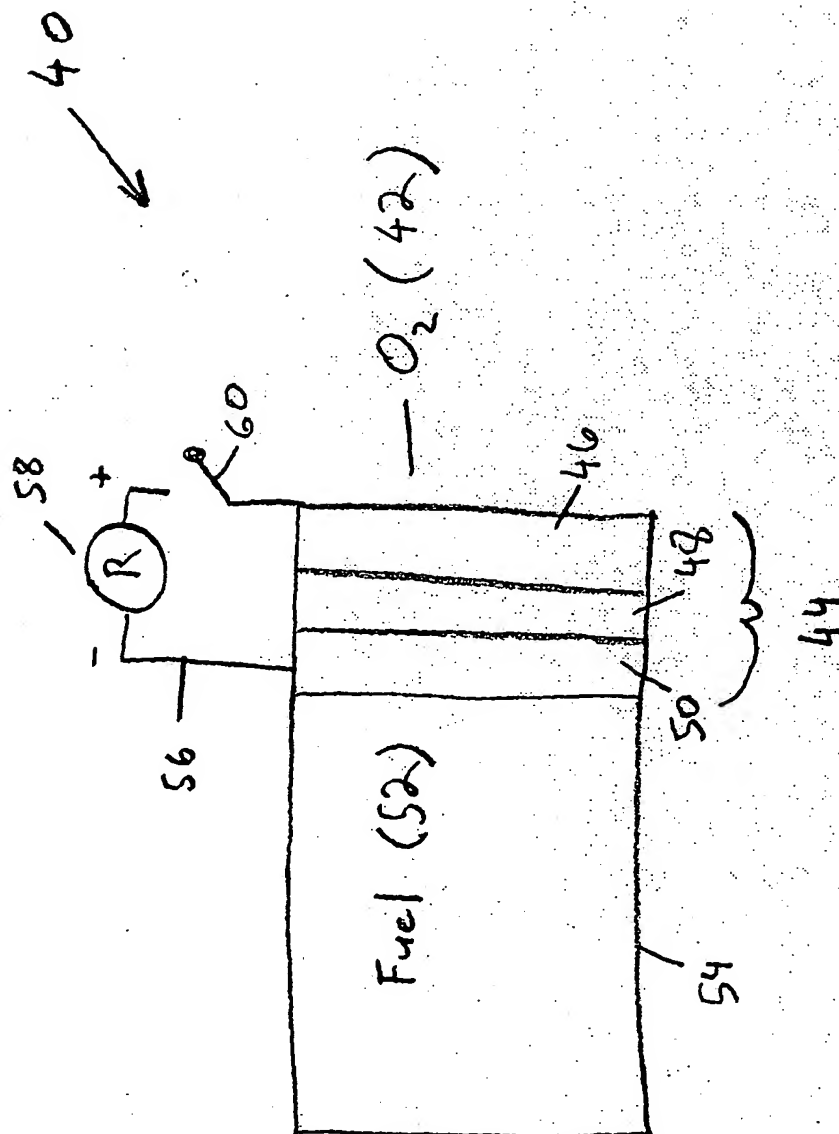


WO 02/054506

2/3

PCT/US02/00140

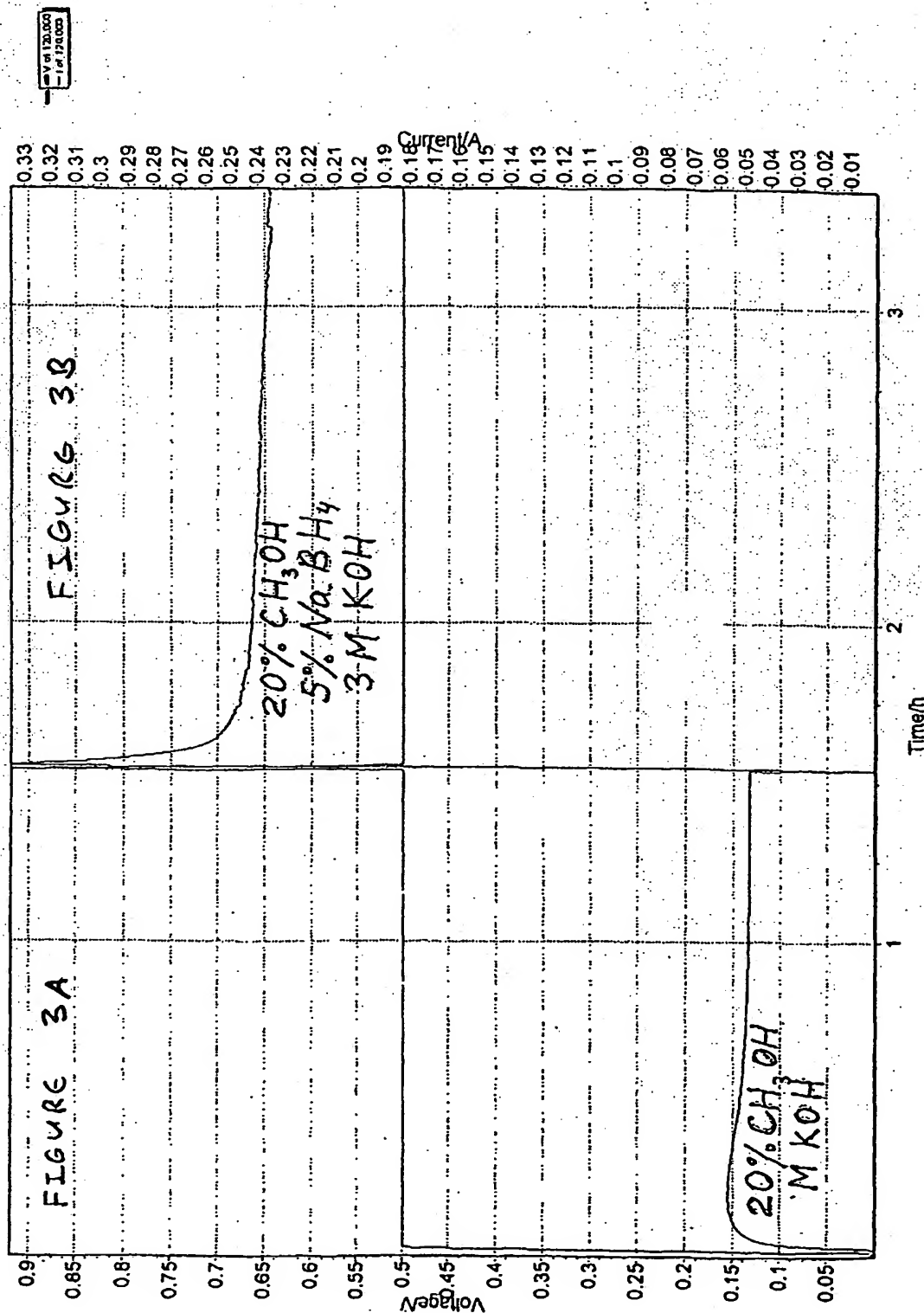
Figure 2



WO 02/054506

3/3

PCT/US02/00140



(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
11 July 2002 (11.07.2002)

PCT

(10) International Publication Number
WO 02/054506 A3

- (51) International Patent Classification⁷: C10L 1/12, 1/18
- (21) International Application Number: PCT/US02/00140
- (22) International Filing Date: 3 January 2002 (03.01.2002)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
09/752,551 3 January 2001 (03.01.2001) US
- (71) Applicant (for all designated States except US): MORE ENERGY LTD. [IL/IL]; 14 Shabazi St., 56101 Yehud (IL).
- (72) Inventor (for TJ only): FRIEDMAN, Mark, M. [US/IL]; 1 Alharizi St., 43406 Raanana (IL).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): FINKELSHTAIN, Gennady [IL/IL]; Hai St., 7808 Givat Ada (IL). KASTMAN, Yuri [IL/IL]; 7/8 Shekster St., 38495 Hadera (IL). FILANOVSKY, Boris [IL/IL]; 33/5 KAshni St., 98306 Jerusalem (IL).
- (54) Common Representative: FRIEDMAN, Mark, M.; c/o Discovery Dispatch, 90003 Florin Way, Upper Marlboro, MD 20772 (US).
- (81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.
- (84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).
- Published:
— with international search report
- (88) Date of publication of the international search report:
3 October 2002
- For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

WO 02/054506 A3

(54) Title: LIQUID FUEL COMPOSITIONS FOR ELECTROCHEMICAL FUEL CELLS

(57) Abstract: A new fuel composition useful for catalytic fuel cells is made up of at least two components. The primary fuel component is a surface active compound, such as methanol, that is a source of and acts to prevent unwanted decomposition of the auxiliary fuel. The auxiliary fuel is a hydrogen-containing inorganic compound with a high reduction potential, such as NaBH₄, which acts as a highly reactive source of energy and serves to catalyze the catalytic oxidation of the primary fuel.

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US02/00140

A. CLASSIFICATION OF SUBJECT MATTER

IPC(7) : C10L 1/12, 1/18

US CL : 44/451,457,445,412,358

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 44/451,457,445,412,358

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US, 4,081,252 A (OSBORG) 28 March 1978. See col. 5, lines 5-9; claims 2,3 and 4.	1-6
Y	US, 5,084,144 A (REDDY et al) 28 January 1992. See col. 13, lines 19-38	1-6 and 12
A	US, 5,599,640 A (LEE et al) 04 February 1997. See entire document	1-12



Further documents are listed in the continuation of Box C.



See patent family annex.

Special categories of cited documents:	
"A" document defining the general state of the art which is not considered to be of particular relevance	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"E" earlier application or patent published on or after the international filing date	"X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"O" document referring to an oral disclosure, use, exhibition or other means	
"P" document published prior to the international filing date but later than the priority date claimed	"&" document member of the same patent family

Date of the actual completion of the international search

30 April 2002 (30.04.2002)

Date of mailing of the international search report

01 JUL 2002

Name and mailing address of the ISA/US

Commissioner of Patents and Trademarks
Box PCT
Washington, D.C. 20231

Facsimile No. (703)305-3230

Authorized officer

Cepha Toomer

Telephone No. 703 305-0661

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US02/00140

Box I Observations where certain claims were found unsearchable (Continuation of Item 1 of first sheet)

This international report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claim Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claim Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3. ☐ Claim Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of Item 2 of first sheet)This International Searching Authority found multiple inventions in this international application, as follows:
Please See Continuation Sheet

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
 2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
 3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
 4. ☒ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.: 1-12
- Remark on Protest ☐ The additional search fees were accompanied by the applicant's protest.
☐ No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US02/00140

BOX II. OBSERVATIONS WHERE UNITY OF INVENTION IS LACKING

Group I, claims 1-12, directed to a fuel composition

Group II, claims 13-18, directed to a fuel cell and method for generating electricity.

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ BLACK BORDERS
- ☐ IMAGE CUT OFF AT TOP, BOTTOM OR SIDES
- ☒ FADED TEXT OR DRAWING
- ☒ BLURRED OR ILLEGIBLE TEXT OR DRAWING
- ☐ SKEWED/SLANTED IMAGES
- ☐ COLOR OR BLACK AND WHITE PHOTOGRAPHS
- ☐ GRAY SCALE DOCUMENTS
- ☐ LINES OR MARKS ON ORIGINAL DOCUMENT
- ☐ REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY
- ☐ OTHER: _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.